

This listing of claims will replace all prior versions, and listings, of claims in the application:

wherein the device is adapted to bring into a pressed contact state the disk radially positioned with the hub hole fitting member and the rim radially positioned with the rim position restraining means by sandwiching them between the disk supporting member and the rim supporting member and by pulling up the centering rod connected through the rod connecting means to the rotary table while pressing down the rim flange portion with the rim supporting member.

Claim 2 (currently amended): The rim disk assembling device ~~for a vehicle full-face wheel~~ according to Claim 1, wherein the rod connecting means comprises:

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Claim 3 (currently amended): The rim disk assembling device for a vehicle full face wheel according to Claim 1 ~~or 2~~, comprising:

a vertical motion rotary unit on which a rod pulling device for pulling the centering rod into action, a rim supporting member, and a rim position restraining means are mounted; and

a vertical motion frame to which the vertical motion rotary unit is connected to be rotatable and making movable in a vertical direction ~~action-like as~~ a single body, and connected to a vertical driving device for ~~drive-causing the vertical action~~ driving the body in the vertical direction,

wherein the vertical motion rotary unit rotates as like a single body with the rotary table when the disk and the rim are brought into sandwich-pressed contact state by setting the rotary table connected to the centering rod into pulling action by means of the rod pulling device.

Claim 4 (currently amended): The rim disk assembling device for a vehicle full-face wheel according to Claim 3, wherein the vertical motion rotary unit has:

- a rim supporting member and a rim position restraining means mounted both on its underside;
- a rod pulling device disposed in its upper part; and
- a vertical motion table with a rod passage hole formed in its center for a centering rod to be inserted into to be vertically movable.

a plural number of radial restraining members disposed in the vertical motion table at about constant angular intervals around the centering rod, each made up of a holding case, suspended from a vertical motion table, that is urged downward, and is vertically movable; and a pressing member installed in the holding case, and is radially movable, and urged radially inward, with its inside end having a pressed portion, and with its outside end having a contacting portion for contacting the inside circumferential surface of the rim drop portion; and

Claim 6 (currently amended): The rim disk assembling device for a vehicle full face wheel according to ~~any one of Claims 1 to 5~~, wherein the rotating means is a rotating device with a rotary shaft disposed under the rotary table along the center axis to rotate the rotary table.

Claim 8 (new): A method for assembling a disk and a rim of a vehicle full face wheel at a time of welding comprising the steps of:

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bringing into a pressed contact state the disk radially positioned with the hub hole fitting member and the rim radially positioned with the rim position restraining means by sandwiching the two between the disk supporting member and the rim supporting member and by pulling up the centering rod connected through the rod connecting means to the rotary table, while pressing down the rim flange portion with the rim supporting member.

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